

- Description:** DURAN® is a clear transparent PET-G thermoplastic. The material is tough and abrasion-resistant with excellent properties in terms of breaking resistance, elasticity and form stability. DURAN® belongs to the family of polyester resins, combining extremely low water absorption and highest bio-compatibility (it does not require pre-drying). The material has been tested and approved for its biological safety.
- Indication:** DURAN® is ideally suited for all indications in prosthetic and orthodontic splint therapy, such as Miniplast splints, bruxism splints, occlusal splints, CMD splints, retention splints as well as Essix® retainer and palatal expansion.
- Contraindication:** Not suitable for partial adjustment using light-curing acrylics, as primer may weaken the material in the transition areas and thus increase the risk of fracture.
- Intolerances:** The product shall not be used in case of known intolerance to polyethylene terephthalate or acetaldehyde.
- Preparing the model:** Before thermoforming DURAN®, the model should be insulated with an ISOFOLAN® foil (REF 3207) in order to achieve optimum transparency and smooth inner surfaces that are easy to clean. Cut the ISOFOLAN® foil to the desired splint extension and perforate interdentally/occlusally with a probe/scalpel to avoid air bubbles.
- Pressure moulding:** Full models should be embedded in the pellets and dental arcade models should be placed on the model platform. As you can see from the imprint directly on the material or on the packaging labels, the heating times for DURAN® are extremely short. The initial thickness of DURAN® will be reduced depending on the model height.
- Finishing:** Up to a thickness of 1.0 mm, DURAN® can be easily trimmed with SD foil scissors A (REF 3460). For all other thicknesses, we recommend the finishing set (REF 3378). Final trimming and polishing can be most effectively done with DIMO / DIMO® PRO abrasives (REF 3380-3384/3376). Compound and adjustment with cold cure resins (f.ex. DURASPLINT®) is possible without any problems. Roughening of splint surface is not required. For most C+B respectively temporary materials – especially bis-acrylic composite – you should use a corresponding bonding agent.
- Cleaning/care:** Products from the CETRON® range are the best choice for daily cleaning and care. Detergents or products on the base of alcohol or plants (e.g. Pyralvex®) as well as hot water or steam jets should not be used.
- Note:** Heating times of less than 20 seconds can not be coded in BIOSTAR® devices. In these cases, the heating time must be entered manually using the key with the „clock symbol“.
- Safety note:** **Make sure to use an un-perforated protective foil when using 3D-printed models.**

All instructions on the processing of our materials - in oral, written or practical form - are given to the best of our knowledge and must be read as references. Use and processing take place beyond our control and are subject to the responsibility of the user.

Delivery program:

DURAN®	125 mm Ø	125 x 125 mm □	120 mm Ø
0.4 mm	REF 3470	---	---
0.5 mm	REF 3411	REF 3410	REF 0701
0.625 mm	REF 3409	---	REF 0707
0.75 mm	REF 3413	REF 3412	REF 0702
1.0 mm	REF 3415	REF 3414	REF 0703
1.5 mm	REF 3417	REF 3416	REF 0704
2.0 mm	REF 3419	---	REF 0705
3.0 mm	REF 3421	---	REF 0706